

ISO	Material	Condition	Tensile strength (N/mm ²)	Hardness HB	Material No.	Cutting speed Vc(m/min)		
						Coated		
						AB2010	AB20	AB30
H	Hardened steel	Hardened		55HRC	38	95-145	90-140	50-100
		Hardened		60HRC	39			
	Chilled cast iron	Cast		400	40			60-120
	Cast iron nodular	Hardened		55HRC	41			50-100