

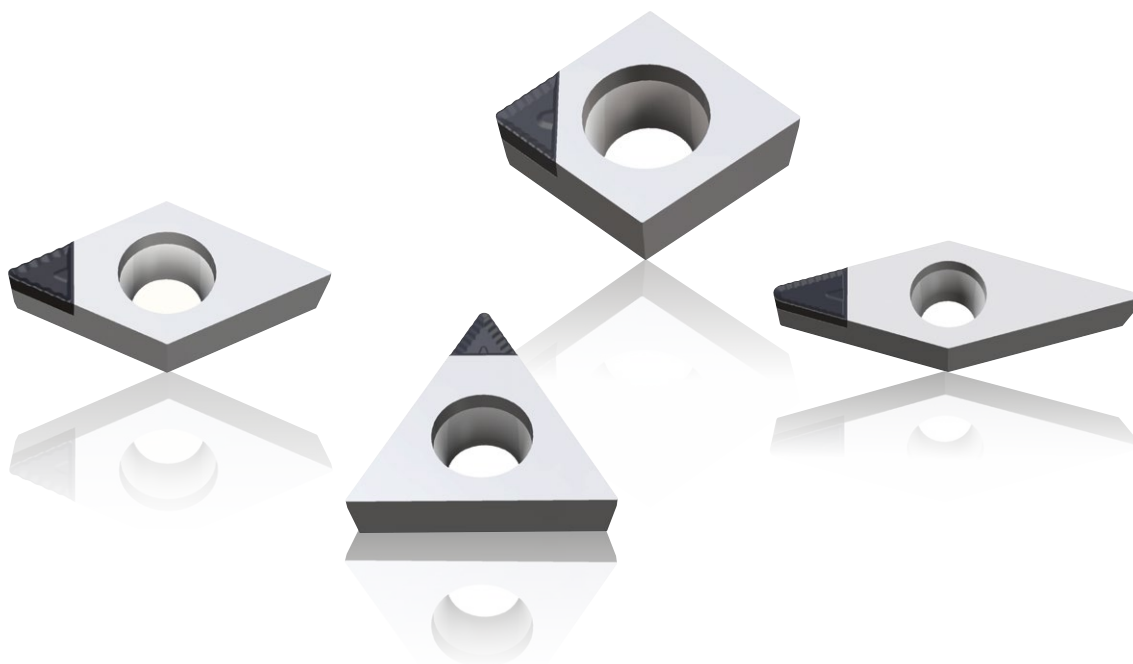
# NEW PRODUCT NEWS

## T-TURN



## PCD Chip Breaker Insert

CB - geometric PCD insert



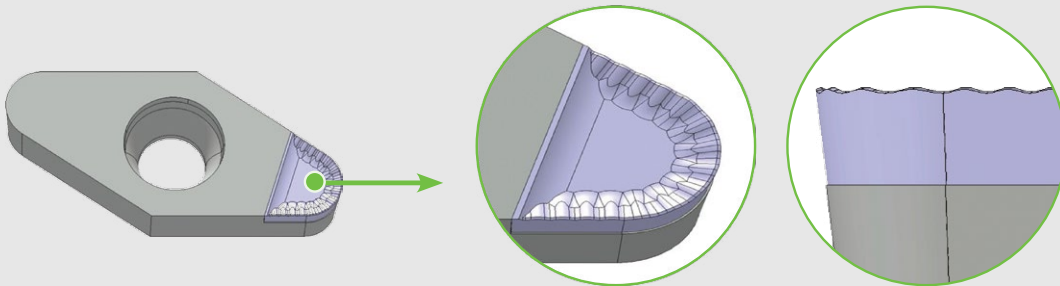
# T-TURN

## PCD chip breaker insert

### CB - geometric PCD insert

#### FEATURES

- Serrated cutting edge ensures maximum chip control and low cutting resistance, performing remarkably well even in low depth of cut and low feed
- Unique cutting edge geometry guarantees excellent chipping resistance



TaeguTec has launched the brand new insert tipped with chip breaker geometricized PCD. Comparing to the existing PCD insert, the new PCD chip breaker insert shows excellent chip control when machining aluminum, and demonstrates remarkable chipping resistance during interrupted machining.



# Insert



Insert	Designation	Dimension(mm)					Grade
		l	d	t	R	ØD1	
	<b>CCGT 060204 CB</b>	3.1	6.35	2.38	0.4	2.8	●
	<b>09T302 CB</b>	4.15	9.52	3.97	0.2	4.4	●
	<b>09T304 CB</b>	4.1	9.52	3.97	0.4	4.4	●
	<b>09T308 CB</b>	4.0	9.52	3.97	0.8	4.4	●
	<b>120404 CB</b>	4.1	12.70	4.76	0.4	5.5	●
	<b>120408 CB</b>	4.0	12.70	4.76	0.8	5.5	●
	<b>DCGT 070202 CB</b>	3.4	6.35	2.38	0.2	2.8	●
	<b>070204 CB</b>	3.3	6.35	2.38	0.4	2.8	●
	<b>11T302 CB</b>	4.9	9.52	3.97	0.2	4.4	●
	<b>11T304 CB</b>	4.7	9.52	3.97	0.4	4.4	●
	<b>11T308 CB</b>	4.4	9.52	3.97	0.8	4.4	●
	<b>TCGT 090204 CB</b>	2.8	5.56	2.38	0.4	2.5	●
	<b>110204 CB</b>	3.8	6.35	3.97	0.4	4.4	●
	<b>16T304 CB</b>	3.9	9.52	3.97	0.4	4.4	●
	<b>16T308 CB</b>	3.6	9.52	3.97	0.8	4.4	●
	<b>VCGT 110302 CB</b>	4.7	6.35	3.18	0.2	2.8	●
	<b>110304 CB</b>	5.0	6.35	3.18	0.4	2.8	●
	<b>160404 CB</b>	7.3	9.52	4.76	0.4	3.81	●
	<b>160408 CB</b>	6.4	9.52	4.76	0.8	3.81	●
	<b>160412 CB</b>	6.2	9.52	4.76	1.2	3.81	●
	<b>220530 CB</b>	6.4	12.70	5.56	3.0	5.5	●

● Marked: Standard Items