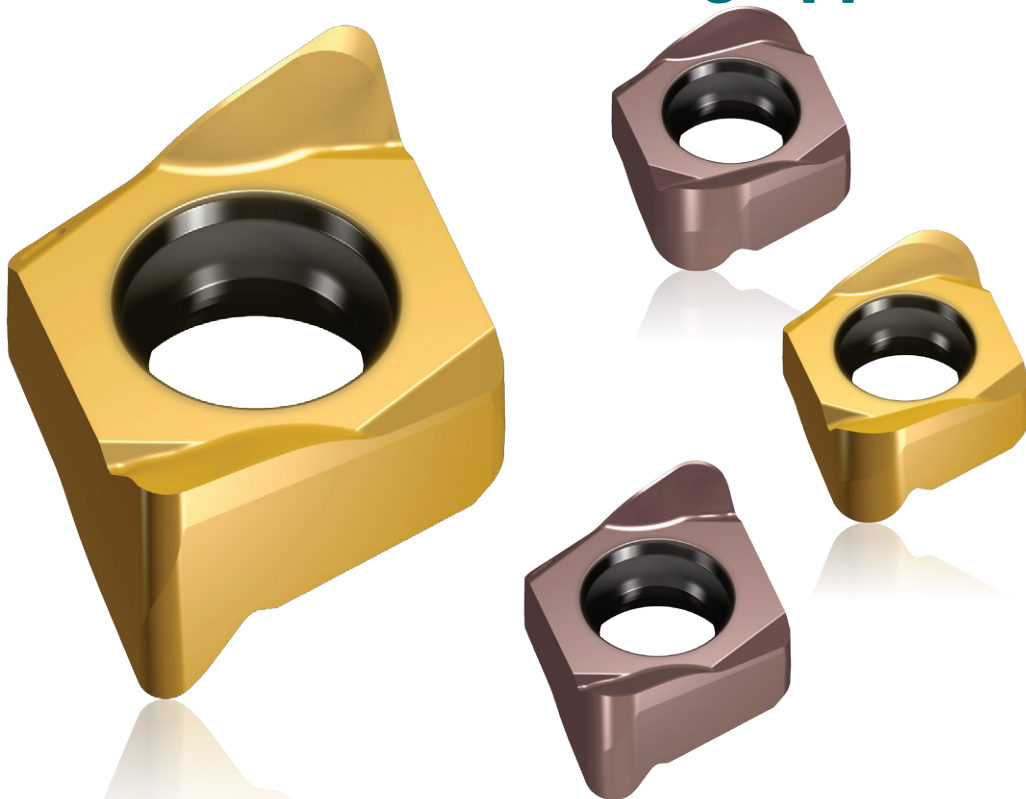


NEW PRODUCT NEWS

CHASE² MILL



4NHT 06-F Line with Wiper on Insert's Side for Finishing Applications



KEY POINT

TaeguTec has introduced to the CHASE2MILL family the 4NHT 06-F with a wiper on the insert's side.

With the growing demand for good surface roughness during machining operations, TaeguTec has released the 4NHT 06-F line that includes a wiper on the insert's side to meet this current trend.

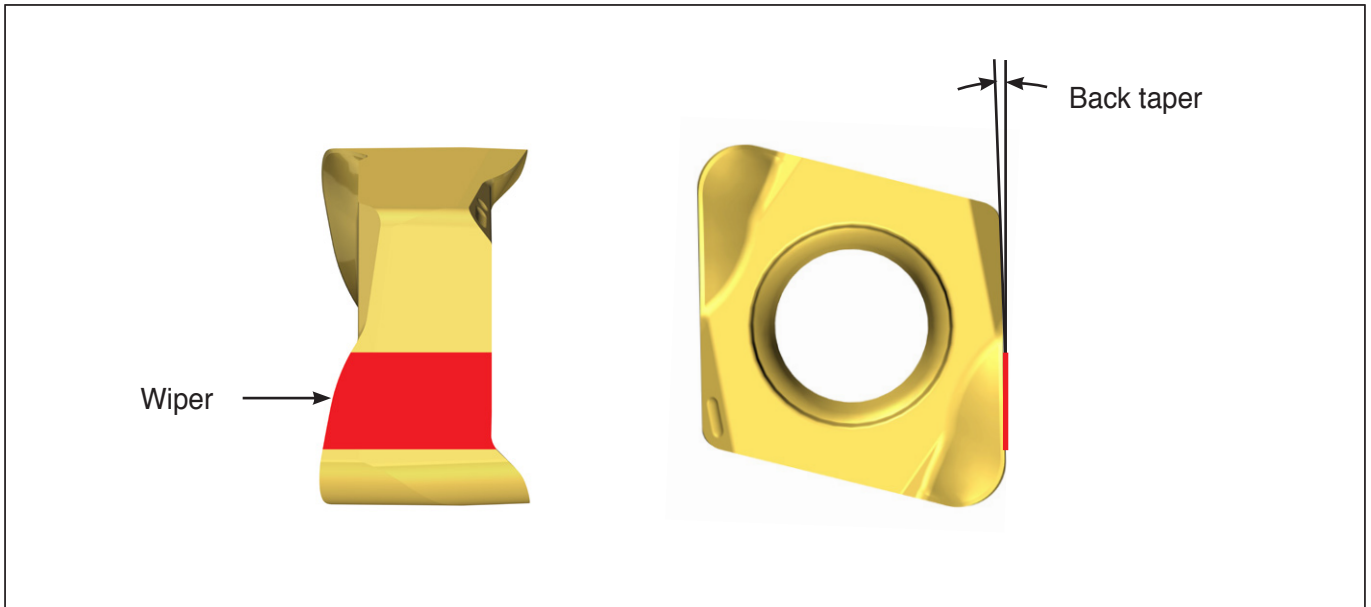
The corner R insert with a wiper on the insert's side is available in a range of radii (0.5, 1.0, 1.5 and 2.0 mm) to enable excellent surface roughness during machining.

If you have any further questions, please contact the relevant product manager.

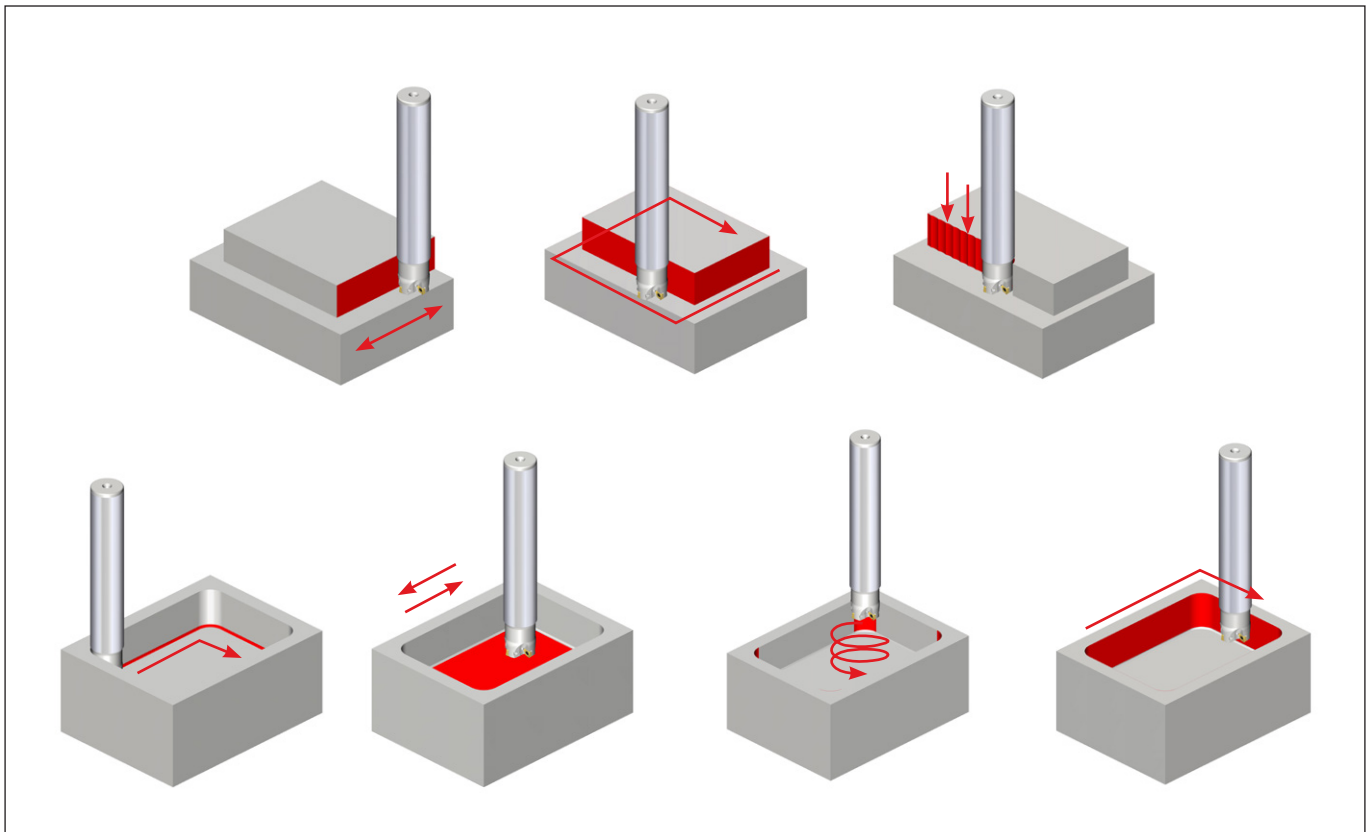
Features

- Excellent surface roughness
- Replaces specific finishing tools for die and mold applications

Insert's side wiper for excellent surface roughness

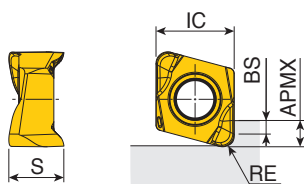


A wide range of applications



4NHT 06-F

Insert



Size	Dimension (mm)				
	IC	S	APMX	RE	BS
05R	6.6	4.9	2.3	0.5	1.8
10R	6.6	4.7	2.1	1.0	1.1
15R	6.6	4.5	3.3	1.5	1.8
20R	6.6	4.3	3.0	2.0	1.0



Insert	Designation	Recommended machining conditions		Coated								Uncoated	
		ap (mm)	Feed (mm/tooth)	TT9080	TT8080	TT8020	TT7800	TT7080	TT7515	TT6080	TT2510	K10	
	4NHT 060305R-F	0.2-2.0	0.15-0.07	●								●	
	060310R-F	0.2-1.8	0.15-0.07	●								●	
	060315R-F	0.2-3.0	0.15-0.07	●								●	
	060320R-F	0.2-2.7	0.15-0.07	●								●	

* 4NHT 06-F is compatible with the 4NKT 06's existing cutters

●: Standard items